

Installation Instructions

A. the connection

Note: When connecting and disconnecting the handle, be sure to turn off the power to avoid damaging the control circuit board

1. Connect the handle device to the handle socket of the host machine.
2. Heating core required by the device
3. Put the welding table well and put the handle on the handle rack.
4. Connect the power supply.
5. Turn on the power switch and the display window displays "---", at which time the welding table is in standby state

Temperature up: pressing ▲ once will increase the set temperature by 1°C. The temperature display will show the set temperature; if pressing ▲ for at least one second, the set temperature will rise rapidly until ▲ is released when the target temperature is reached.

Temperature down: pressing ▼ once will decrease the set temperature by 1°C. The temperature display will show the set temperature; if pressing ▼ for at least one second, the set temperature will fall rapidly until ▼ is released when the target temperature is reached.

After the parameter value is set, in "CH1", "CH2",

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"CH3", Select the channel you want to set, press and hold the "CH1" key to change The data is stored in the "CH1" channel; in the same way, press "CH2" or "CH3" Then save the data in CH2 or CH3 channel.

Take out:

When you need to Take out the memory data, just click (less than 1 second)

"CH1" , you can Take out the saved data, and similarly press "CH2" or "CH3" to recall the memorized data.

C Celsius and Fahrenheit temperature conversion:

once press the "SET" key in the power-on state to switch Celsius or Fahrenheit. The unit shows Celsius "°C" Fahrenheit "°F"

D When the host is off, press and hold the "CH1" key, Then turn on the power to turn off or enable the key lock

Enable display: " 🔒 "

Close to display: " 🔒 "



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E Press and hold "CH2" in the boot state to turn off or enable the buzzer. When enabled, " 🔊 " is displayed and a prompt is sounded. Turn off show the " 🔇 "



F When the host is off, press and hold the "CH3" key and turn on the power to enter the standby temperature setting interface.

Standby temperature are:

0°C/150°C/180°C/200°C (set to 0°C, the standby temperature will be turned off) After the setting is completed, short press CH3 to save and exit.



G Calibration temperature:

Every time the heating element is replaced, the temperature must be recalibrated. long press the "SET" key, the machine enters the temperature calibration mode.

Press the temperature setting key "▲▼" to calibrate the temperature, and finally press "SET" to save and exit the calibration mode.